



# Assembly Instructions **Brighton Corner Arbour**

Code: 00036

V3

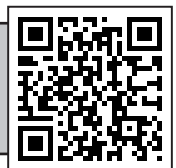


(W x D x H) 2.20m x 2.20m x 2.49m



**ONLINE ASSEMBLY VIDEO AVAILABLE**

Please scan the QR code or visit [zestoutdoorlivingsupport.co.uk](http://zestoutdoorlivingsupport.co.uk)



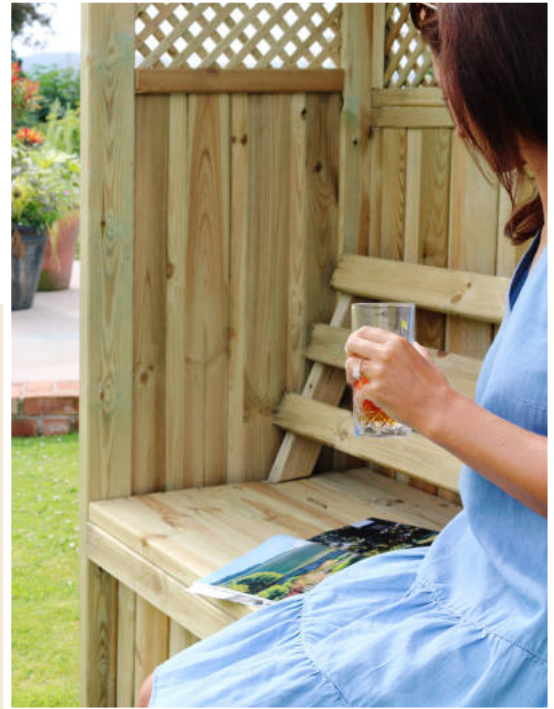
**PLEASE KEEP THESE INSTRUCTIONS**



## Every Zest product is unique because each piece of timber has its own distinctive, natural features.

Zest sources all of its timber from responsibly-managed forests and everything it designs and produces meets the highest standards of sustainability. Zest ensures that all timber and timber-related products are certified to Forestry Stewardship Council (FSC®).

This is vital not only for the health of the planet, but also shows Zest's commitment to the environment and to responsible sourcing. Timber is a natural material and, as such, will fit beautifully within any outdoor space. This also means that all Zest pieces are unique because every piece of timber has its own distinctive features.



### Natural and Unique...

Changes in temperature and humidity will cause expansion and contraction so Zest products need time to adjust to where the owners live. A few splits or cracks are part of the maturing process and will not affect strength or durability. Knots embedded in the wood are natural and tell the story of the tree which made them. Customers may notice variations in colour but, once out in the garden and exposed to the sun, colour and shading will even out.

Most Zest products are pressure treated which protects the timber from rot and means customers will be able to enjoy the products in their garden for many years.

Fresh pressure treatment sometimes leads to a small amount of green-spotting on the surface of new timber as the natural salt leaves the wood. This will fade away over time and is in no way detrimental to quality or durability.

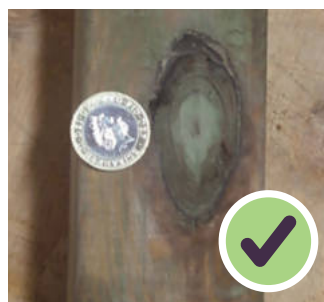
Splits and cracks occur naturally in the timber grain due to changing temperatures and humidity levels. They are not usually a cause for concern as they don't affect the strength or durability of the product. If however, a 2p coin can fit into the split or crack there may be an issue so it should be reported to the retailer in writing with photographic evidence.

### The benefits of slow grown timber

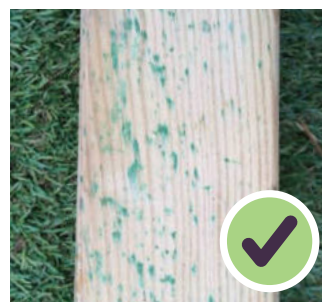
“ Slow grown timber from Eastern Europe is ideal for timber garden furniture. It produces a stronger grain in the wood giving it more durability and is said to be as strong as some hard woods. ”



Normal splits are characteristics of timber.



Knots are characteristics of timber.



Sun Bleaching & Green Spotting are not causes for concern and they will fade over time when items are placed outdoors.



Should you find a large split or dead knot, please email a photo to your retailer for investigation.

# **Brighton Corner Arbour Assembly Instructions**

Requires: 2 person assembly.

Tools required: Adjustable Spanner, Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit, required in order for you to drill all screw holes before construction, tape measure.

**Please take a few moments to check all pack contents listed**

<b>Brighton Corner Arbour Pack List</b>			
<b>Code</b>	<b>Item</b>	<b>Description</b>	<b>Quantity</b>
08885	A	Notched Post	4
08886	B	Full Post	3
08887	C	Seat	2
08888	D	Table Leg	1
08889	E	Ring Beam	4
08890	F	Back Rest	2
08891	G	Table Top	1
08892	H	Back Panel	4
08893	J	Side Panel	4
08894	K	Arm Rest	2
08895	L	Diagonal Front Brace	2
08896	M	Rear Corner Brace	1
08897	N	Centre Brace	1
08898	O	Finial Support	1
08899	P	Finial	1
08900	Q	Roof Panel	4

<b>12858 - Brighton Corner Arbour Fixings List</b>		
<b>Item</b>	<b>Description</b>	<b>Quantity</b>
1	60mm Screws	104
2	40mm Bolts, Washers & Nuts	7

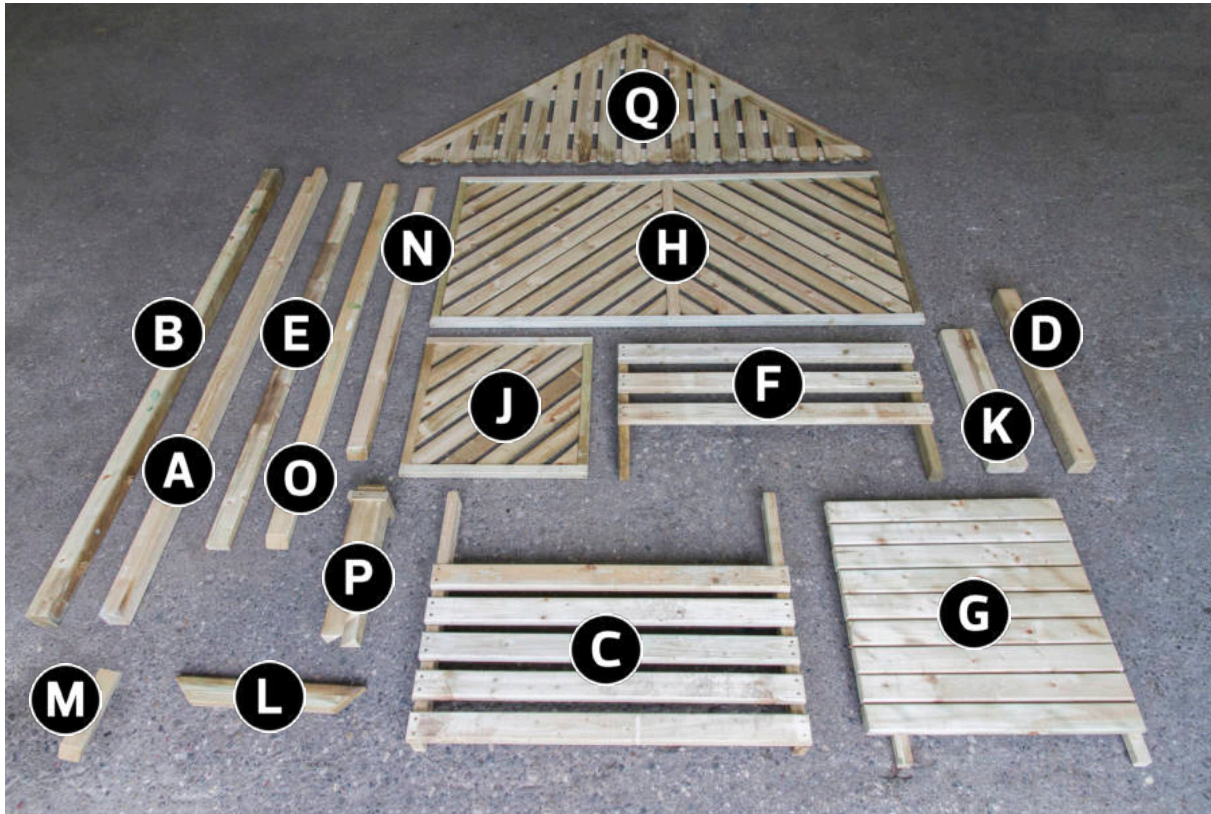
This product is made from pressure-treated timber. It should not be painted or coated with any other treatment until at least 6 months after purchase

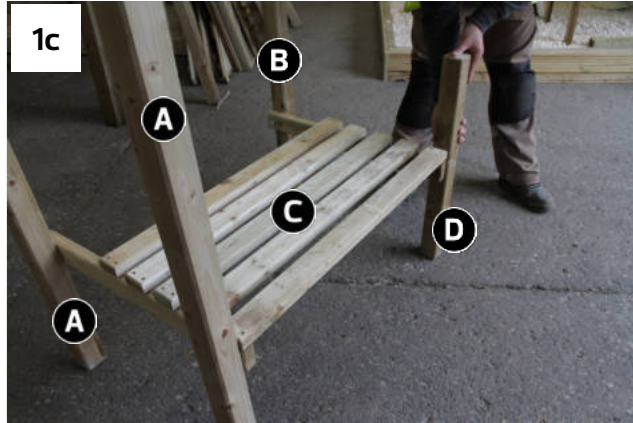
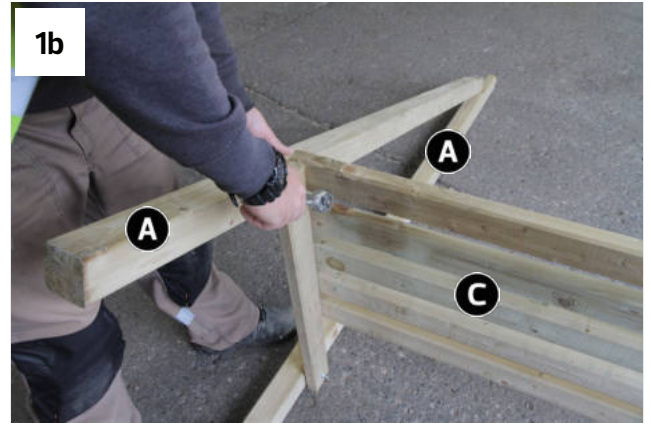
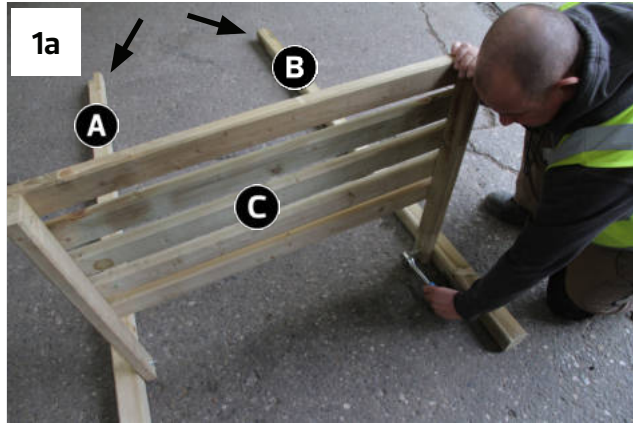
# Product Assembly Instructions

Requires 2 person assembly.

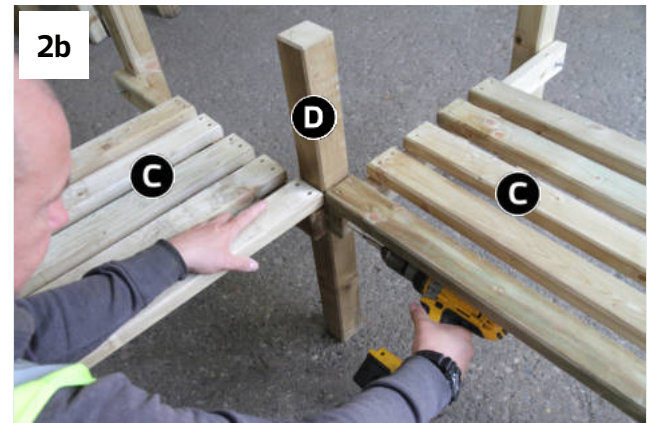
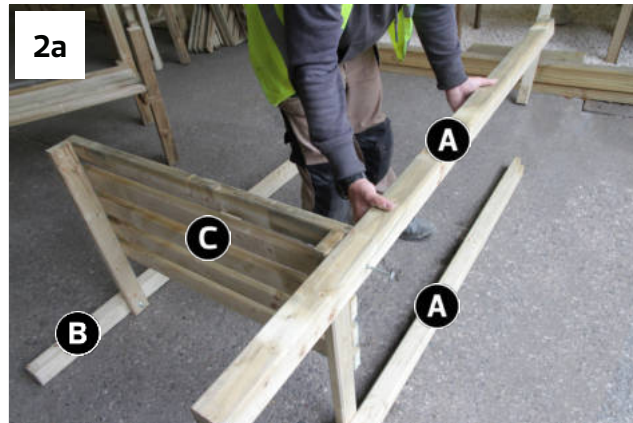
Tools required: Adjustable Spanner, Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit, required in order for you to drill all screw holes before construction, tape measure.

**Please take a few moments to check all pack contents listed**

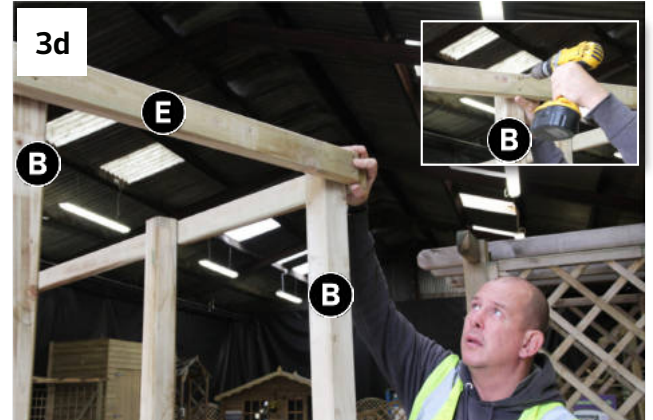
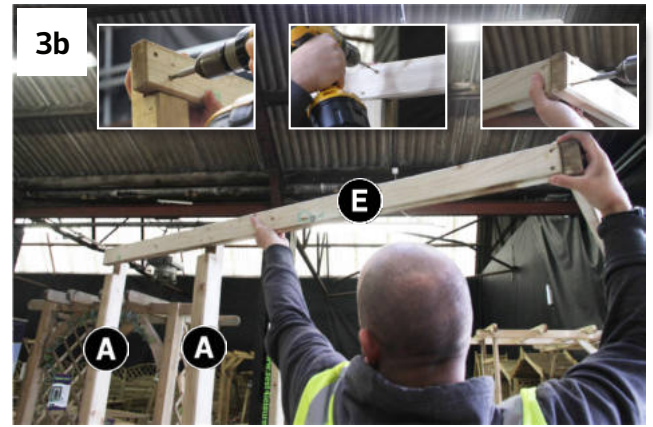


**1**

Attach 2x Notched Posts A and 1x Full Post B to seat C (ensure notches face outwards) using 3x Bolts, Washers & Nuts –1x per post. See Fig.1a & 1b.  
Further attach Table Leg D to Seat C using 1x Bolt, Washer & Nut –See Fig.1c

**2**

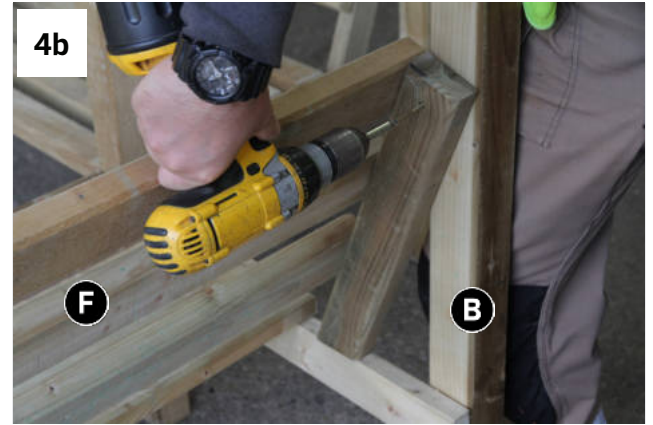
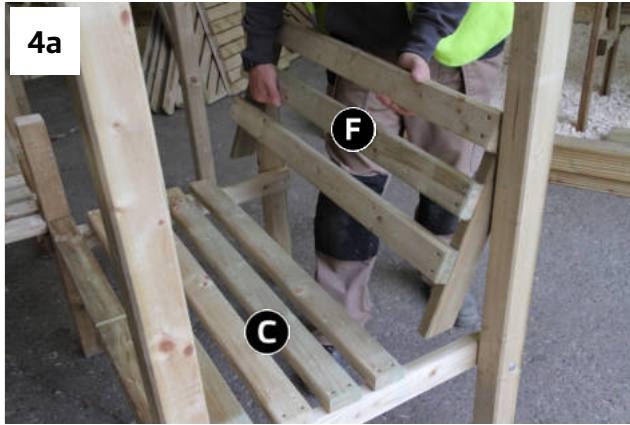
Attach 2x Notched Posts A and 1x Full Post B to remaining seat C (ensuring notches facing outwards) using 3x Bolts, Washers & Nuts –1x per post. See Fig.2a.  
Attach seat and posts assembly to Table Leg D using 2x 60mm Screws –Fig.2b



Locate Ring Beam E into notches of Notched Posts A (right side front facing the arbour), flush with Notched Post A as shown in Fig.3a. Using Side Panel J to set the distance between Notched Posts A, fix Ring Beam E in position using 4x 60mm Screws –2x per post.

Working clockwise, fix remaining Ring Beams E to posts to form a square, using 2x 60mm screws per post - Figs.3b, 3c, 3d & 3e. Also attach Full Post B as shown in Fig.3d. Ensure each Ring Beam E is also attached to inner face of the previous Ring Beam E.

4



Position Back Rest F onto Seat C (Fig.4a) and fix in position using 4x 60mm Screws – 2x to Seat F (see arrows in Fig.4a) and 2x to posts (Fig.4b). Repeat procedure for remaining Back Rest F.

5



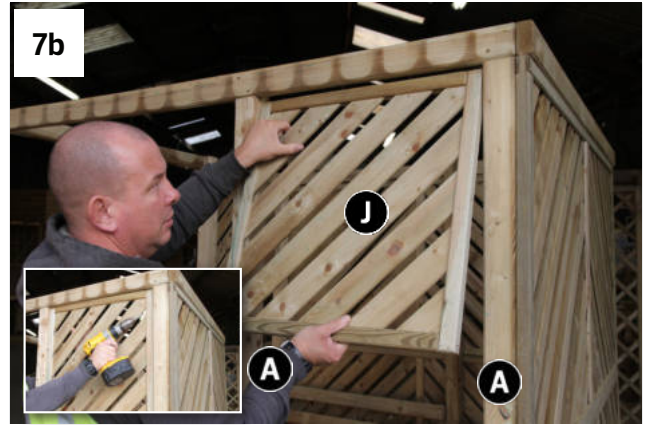
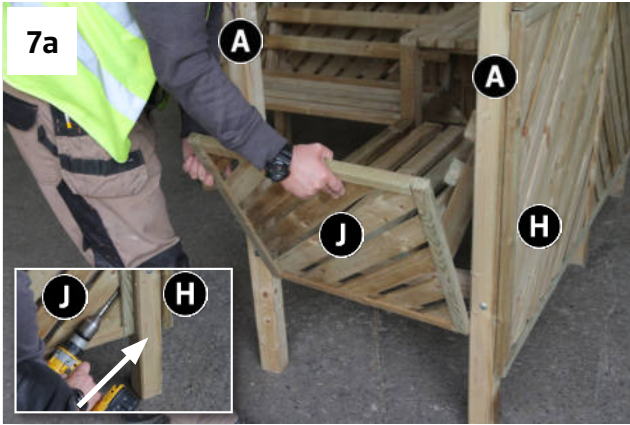
Position Table Top G onto Table Leg D and between Full Posts B as shown in Fig.5a. Ensuring Table Top G is levelled, fix in position through Table Top G battens using 4x 60mm Screws – 1x into each Full Post B & 1x into Table Leg D. See Fig.5b.

6



Attach 2x Back Panels H to posts to rear of seat assembly (ensure top Back Panel H meets the underside of Ring Beam E) as shown in Fig.6a and 6b using 12x 60mm screws – 6x per panel. Repeat procedure for remaining Back Panels H.

7



Locate 2x Side Panels J between Notched Posts A (ensure top Side Panel J meets underside of Ring Beam E and bottom Side Panel J is in line with the underside of Back Panel H) as shown in Fig.7a & 7b. Fix in position using 8x 60mm Screw –4x per Side Panel J. Repeat procedure for remaining Side Panels J.

8



Attach Arm Rest K to Side Panel J as shown in Fig.8 using 2x 60mm Screws. Repeat procedure for remaining Arm Rest K.

9



Attach Diagonal Front Brace L to Notched Post A and Ring Beam E using 2x 60mm Screws. Repeat procedure for remaining Diagonal Front Brace L.

10



Attach Rear Corner Brace to Ring Beams E as shown in Fig.10 using 4x 60mm Screws –2x per side.

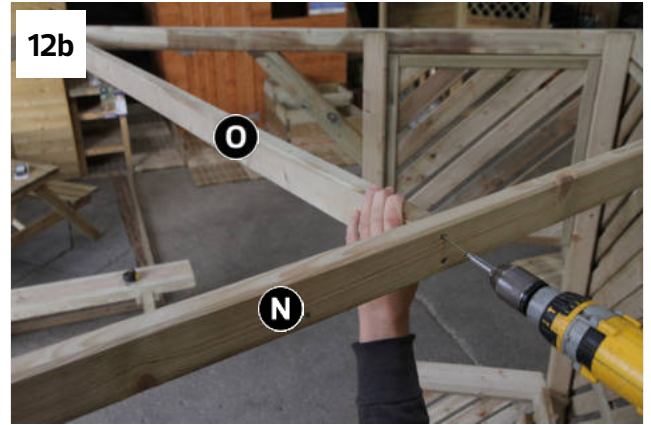
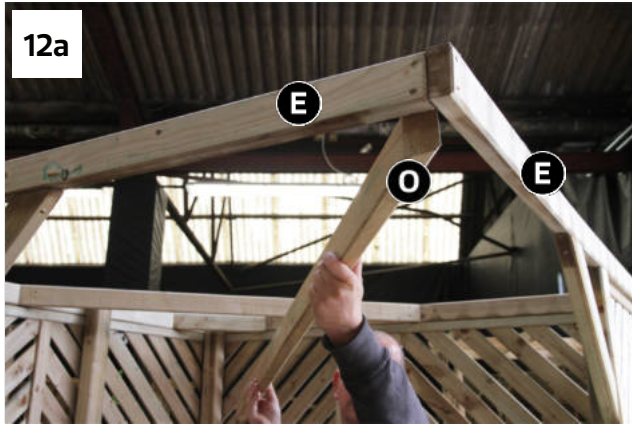
11



Attach Centre Brace N to Ring Beams E as shown in Fig.11 using 4x 60mm Screws –2x per side.

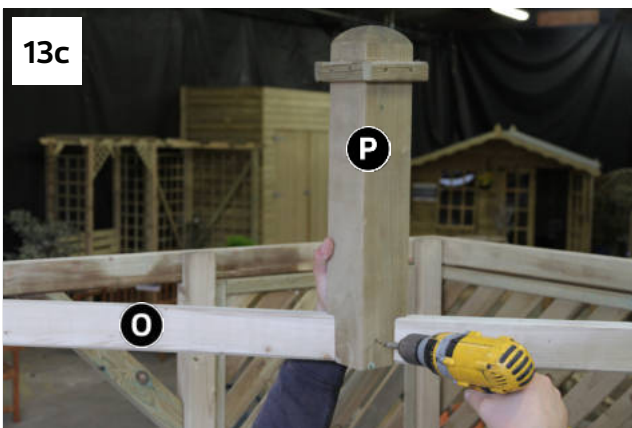
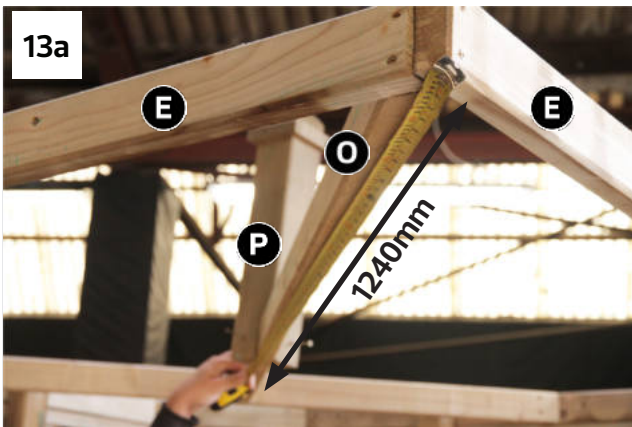


12



Locate Finial Support O between front Ring Beams corner and middle of Centre Brace N (Fig12a). Fix in position using 4x 60mm Screws as shown in Figs.12a and 12b.

13



Locate Finial P onto Centre Brace N (1240mm from edge of front corner as shown in Figs.13a & 13b) and fix in position using 2x 60mm Screws –Fig.13c.

14



Position Roof Panel Q onto Finial P and Ring Beam E and attach to Finial P using 1x 60mm Screw as shown in Fig.14a. Repeat procedure for remaining Roof Panels Q. Ensuring Roof Panels Q are correctly aligned, fix to Ring Beams E using 12x 60mm Screws –3x per Roof panel Q –Fig.14b. Ensuring Roof Panels Q are correctly aligned, fix to Ring Beams E using 12x 60mm Screws – 3x per. Roof panel Q – Fig.14b.

15



**The Brighton Corner Arbour is now complete.**